



2025-2026 6.7L Cummins Stage 1 High Flow Intake Bundle Kit

Covers installation of PN: WCF100874



Driver Side Intercooler Pipe Install:

1. Disconnect both batteries before starting install of new intercooler pipes.



2. Remove driver side fender liner by removing 8mm bolts and plastic rivets.
3. Loosen clamps (7/16 socket) on intercooler pipe clamps, then remove lower boot.



4. Remove driver side pipe from upper boot & pull pipe out through wheel well.



5. Lubricate t-bolt clamp threads with ARP Ultra-Torque lubricant or similar thread lubricant before install.



6. Lubricate inside of boots with Lubegard Assembly Goo before installing them.



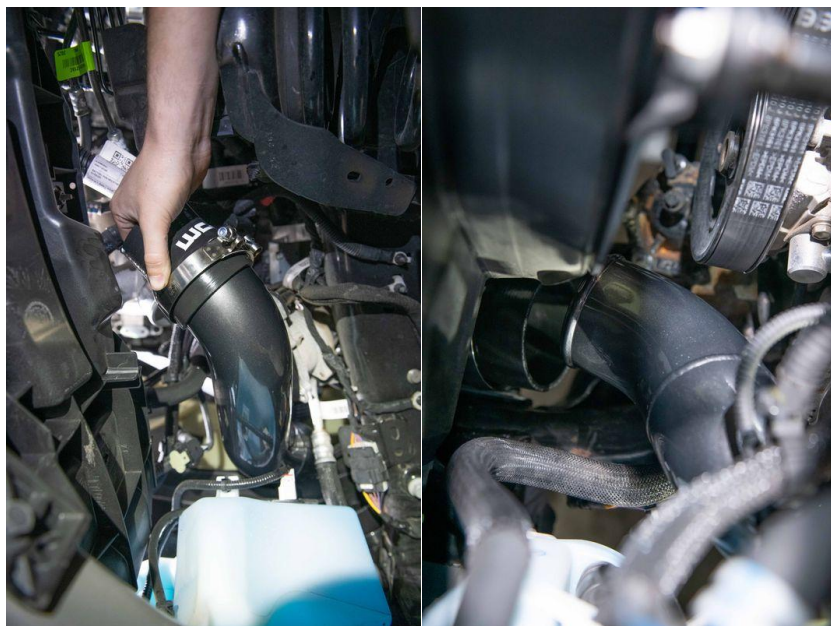
7. Install one 3" to 3.5" boot with both clamps onto intercooler outlet and leave loose.



8. Install another 3" to 3.5" boot and clamps onto engine side of pipe and leave clamps loose.



9. Slide pipe into boot on intercooler side.



10. Once in place on intercooler side, slide upper boot up onto intake horn.



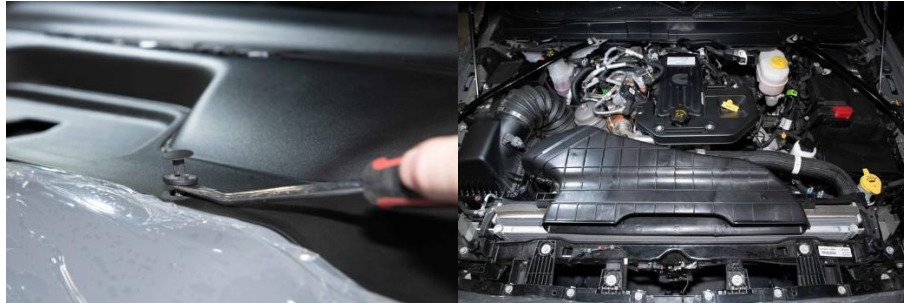
11. Go back and tighten all clamps (top and bottom) by hand until they indent on boots, making sure to seat clamps past beadrolls.

12. Reinstall fender liner in reverse order of removal.



Passenger Side Intercooler Pipe Install:

1. Remove plastic radiator cover by removing plastic rivets with panel/trim tool.



2. Remove intake air duct by removing 10mm bolts.



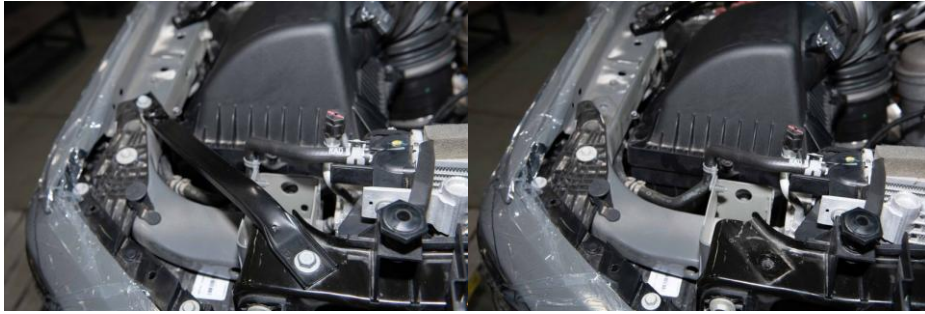
3. Disconnect MAF sensor connector & plastic clip from intake tube.



4. Loosen air box cover screws & remove plastic retainers holding wiring to intake tube.



5. Remove support bar above intake box by removing 10mm bolts.



6. Remove PCV tube after releasing tension clamp holding it in place with pliers.



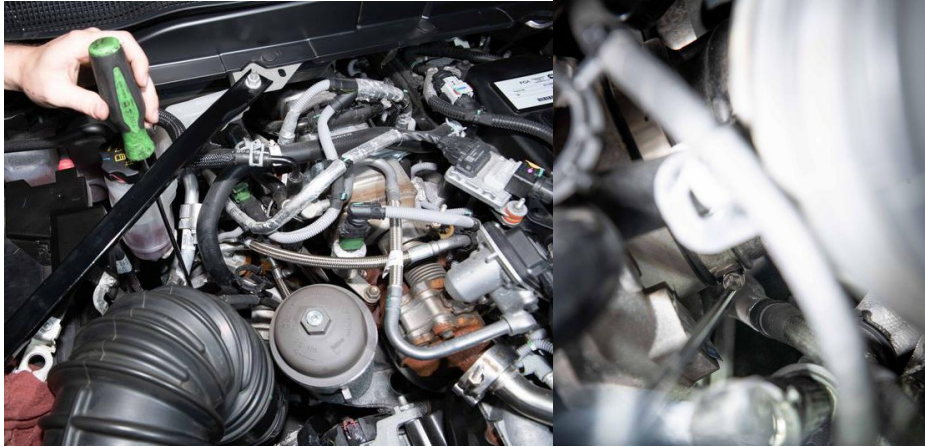
7. Remove intake tube and air box lid.



8. Remove air filter and airbox by lifting airbox off rubber retainers.



9. Loosen clamp at turbo connection to intake pipe with long screwdriver, then remove pipe.



10. Remove pipe and position to left side (passenger side) of turbo.



11. Loosen clamp at intercooler connection & use a large pick to help separate boot from intercooler, then remove boot & position up and to the side.



12. Remove intercooler pipe through top of engine bay.



13. Lubricate inside supplied boots with Lubegard Assemblee Goo or similar product.



14. Lubricate supplied t-bolt clamp threads with ARP Ultra-Torque or similar product.



15. Install 3" to 3.5' boot onto intercooler outlet and leave clamp loose.



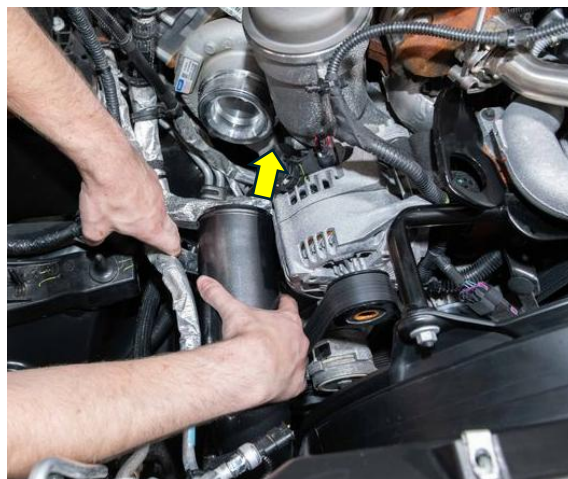
16. Install 2.75" to 3.5" reducing boot onto turbo, leaving clamps loose.



17. Install intercooler pipe on intercooler side boot first.



18. Once seated on intercooler, install other end into turbo side boot. A large pick can help get boot started onto intercooler pipe.



19. Once both ends are fully seated into boots, all clamps can be tightened by hand until they start to indent on boots and should be seated past beadrolls. Do not use an impact or you risk breaking/overtightening the clamps.
20. At this point, it is recommended to complete a boost test while the intake is still removed and you can access the turbo inlet. We also offer a boost tester on our website (Part# 13U7H001).



21. Reinstall intake in reverse order it was removed.
22. Reconnect both batteries and start the truck. Double check one last time that everything is connected and no leaks are present.

Any Questions, Comments, or Feedback?

Reach us by Email- Sales@wcfab.com

Or the shop phone- 630-277-8239

Thank you for purchasing from Wehrli Custom Fabrication!