

2013-2018 6.7 CUMMINS RADIATOR / CORE SUPPORT COVER

Covers installation of PN: WCF100546



(Before any installation of parts please verify you have received all parts on your packing list)

1. Remove the original radiator cover by removing the four plastic retainers from the factory core support cover.



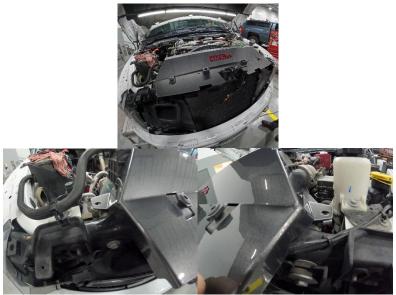
2. Remove the four 10 mm bolts from the grille assembly along the top edge of the grille. Remove the grille from the truck by pulling gently at the bottom edge of the grille out and up at the same time.



3. Install the two J nuts in the locations shown at the outer tabs on the radiator.



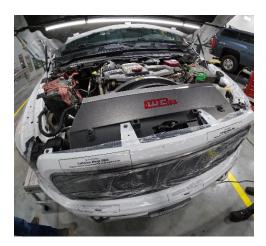
4. Hold the cover in position and start the two outer bolts into the J nuts previously installed. (DO NOT TIGHTEN).



5. The grill can be installed, make sure the bottom two tabs are properly attached before starting any of the other bolts. Once the bottom tabs are attached to the truck start all four of the grille bolts by hand and make sure you have proper clearance.



6. Tighten the 6 bolts by hand to the grille and radiator shroud.



Any Questions, Comments, or Feedback? Reach us by Email- <u>Sales@wcfab.com</u> Or the shop phone- 630-277-8239 Thank you for purchasing from Wehrli Custom Fabrication!